

# Test Report

Report No.: 779624-2 Rev 3



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Order no.: 779624  
No. of appendices: 2

**Subject:** Model: ErGo Tilt 4000/5000

Type:	Toilet Bathing Chair ISO classification 09.12.03				
Weight	35 kg	SWL	200 kg	Date	2017-11-12
Materials:	Painted steel and plastic		Serial No.	3075	
Expected lifetime	3 years				

**Sampling:** The test material was sampled by the client and received at the Danish Technological Institute 30.10.2017.

**Method:** ISO 17966:2016 Assistive products for personal hygiene that support users – Requirements and test methods

**Period:** The testing was carried out from 30.10.2017 to 04.01.2018.

**Result:** Model ErGo Tilt 4000/5000 fulfils the requirements of ISO 17966:2016.

Individual results appear from Appendix 1.

**Storage:** The test material will be destroyed after 1 month, unless otherwise agreed.

**Terms:** The accredited test was carried out according to DANAK's general conditions see [www.danak.dk](http://www.danak.dk) and according to the General Terms and Conditions regarding Commissioned Work Accepted by the Danish Technological Institute, which apply at the time of signing the agreement. The test is only valid for the tested specimen. The test report may only be extracted, if the laboratory has approved the extract.

**Note:** Rev 1 - Addition of ErGo Tilt 5000  
Rev 2 – Year under Date/place revised to 2018  
Rev 3 – Addition of accreditation logo

**Date/place:** 07-08-2018, Danish Technological Institute, Wood and Biomaterials, Taastrup  
Replaces report dated 17-01-2018

**Signature:** Test responsible

Co-signatory



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## Testing of Model: ErGo Tilt 4000/5000

### ISO 17966:2016

		<b>Result</b>
4.1	Risk analysis	N/T
4.2	Intended performance	Passed
4.3	Clinical evaluation and investigation	N/T
4.4	Assistive products for personal hygiene that can be dismantled	N/A
4.5	Fasteners	Passed
4.6	Means to prevent falling out	N/A
4.7	User mass/load limits	Passed
4.8	Apparatus	
4.9	Test conditions	
<b>5</b>	<b>Materials</b>	
5.1	General	Passed
<b>5.2</b>	<b>Flammability</b>	
5.2.1	General	N/T
5.2.2	Moulded parts used as enclosures for electrical equipment	N/T
5.2.3	Upholstered parts and moulded parts	N/T
5.3	Biocompatibility and toxicity	N/T
<b>5.4</b>	<b>Infection and microbiological contamination</b>	
5.4.1	Cleaning and disinfection	Passed
5.4.2	Resistance against temperature alterations	N/T
5.4.3	Animal tissue	N/A
5.5	Resistance to corrosion	N/T
<b>6</b>	<b>Emitted sound and vibration</b>	
6.1	Noise and vibration	N/T
6.2	Sound pressure levels and frequencies of audible warning devices	N/T
<b>7</b>	<b>Electromagnetic compatibility</b>	
7.1	General	N/T
7.2	Emissions	N/T
7.3	Immunity	N/T
7.4	Power frequency magnetic field immunity	N/T
<b>8</b>	<b>Electrical safety</b>	
8.1	General	N/T
8.2	Electrical systems	N/T
8.3	Safe positioning	Passed
8.4	Single fault safety	Passed
8.5	Hold to run activation	Passed
8.6	Emergency stopping functions	N/T
8.7	Continuity of power supply	N/T
<b>8.8</b>	<b>Battery powered assistive products for personal hygiene</b>	
8.8.1	Battery housings	N/T
8.8.2	Connection	N/T

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## Testing of Model: ErGo Tilt 4000/5000

		Result
8.8.3	Charge level indicator	Passed
8.9	Circuit protection	N/T
8.10	Electrically heated blankets, pads and similar flexible heating appliances	N/A
8.11	Ingress of liquids	N/T
<b>9</b>	<b>Overflow, leakage, and ingress of liquids</b>	
9.1	Ingress of liquids	N/T
9.1.1	Requirements	N/T
9.1.2	Test method	N/T
9.2	Overflow and leakage	N/T
9.2.1	General	N/T
9.2.2	Substances which may leak from an APPH in intended use and in fault conditions	N/T
10	Temperatures of parts that come in contact with human skin	N/T
<b>11</b>	<b>Safety of moving and folding parts</b>	
11.1	Squeezing	Passed
11.2	Velocity of powered lifting and lowering movements	
11.2.1	Requirements	Passed
11.2.2	Test method	
11.3	Mechanical wear	Passed
11.4	Trapping zones for feet in relation to moving parts Between footrest and the floor. The footrest moves if somebody's foot got squeezed	(Passed)
<b>12</b>	<b>Prevention of traps for parts of the human body</b>	
12.1	Holes and clearances	Passed
12.2	V-shaped openings	Passed
<b>13</b>	<b>Folding and adjusting mechanisms</b>	
13.1	General	N/A
13.2	Locking mechanisms	N/A
<b>14</b>	<b>Lifting and carrying means</b>	
14.1	General	N/A
14.2	Requirement	N/A
14.3	Test method	
15	Portable and hand-held parts	N/A
<b>16</b>	<b>Static strength, impact and durability</b>	
16.1	General	
<b>16.2</b>	<b>Formulae</b>	
16.2.1	Formulae for calculating forces Seat $F=200 \times 9,802 \times 1,5=2940N$ Back $F=0,5 \times 200 \times 9,802=980N$ Seat durability $F=200 \times 9,802=1960N$ Static arm $F=950N$ Arm durability $F=635N$ Foot support $F=1200N$ Foot support durability $F=200N$	

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## Testing of Model: ErGo Tilt 4000/5000

		Result
16.3	Number of test cycles for durability. Expected lifetime 3 years. Arm support NTC=2x10x365x3=21.900 cycles Seat support NTC=1x10x365x3=10.950 cycles Foot support NTC=1x10x365x3=10.950 cycles Height adjustment NTC=1x10x365x3=10.950 cycles Frame NTC=1x10x365x3=10.950 cycles, max 10.000 cycles	
<b>16.4</b>	<b>Static strength of lying support, arm and foot supports and seat and back surfaces</b>	
16.4.1	Requirements	Passed
<b>16.4.2</b>	<b>Test methods</b> Arm Seat and back support Foot support	Passed Passed Passed
<b>16.5</b>	<b>Durability</b>	
16.5.1	Requirements	Passed
16.5.2	Test methods Arm Seat Height adjustment Frame of the APPH Foot support	Passed Passed Passed Passed Passed
<b>16.6</b>	<b>Impact</b>	
16.6.1	Requirements	Passed
16.6.2	Test methods	
<b>17</b>	<b>Stability</b>	
17.1	Requirements for static stability	Passed
17.2	Test method for static stability	

Adjustment of commode chair	TIP ANGLE Loaded	Result
<b>Forward stability:</b> • Forwards, max. height, seat forwards	11,4°	Passed
<b>Left side stability:</b> • Max. height, horizontal seat	10,0°	Passed
<b>Right side stability:</b> • Max. height, horizontal seat	8,0°	Passed
<b>Backward stability:</b> • Max. height, seat backwards	10,0°	Passed

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## Testing of Model: ErGo Tilt 4000/5000

		<b>Result</b>
18	Surfaces, corners, edges and protruding parts	Passed
19	Small parts	N/A
20	Forces in soft tissues of the human body	N/T
21	Ergonomic principles	Passed
<b>22</b>	<b>Mobile APPHs</b>	
22.1	General	
<b>22.2</b>	<b>Immobilizing means</b>	
22.2.1	General	
22.2.2	Requirements for locking devices	Passed
22.2.3	Test methods for locking devices	
22.2.4	Test methods for durability of brakes	
22.2.5	Brake operated by a lever	N/A
<b>22.3</b>	<b>Electrical safety for mobile APPHs</b>	
22.3.1	Power-driven mobile APPHs	N/A
<b>22.4</b>	<b>Rough handling and movement</b>	
22.4.1	General	
22.4.2	Requirements	Passed
22.4.3	Test method for movement over a threshold	
22.4.4	Test method for door frame shock	
<b>22.5</b>	<b>Functional requirements for mobile APPHs</b>	
22.5.1	Foot supports	Passed
22.5.2	Position of push handles/points	N/A
22.5.3	Turning diameter of mobile APPHs	Passed
22.6	Moving forces	
22.6.1	Requirements for moving forces	Passed
22.6.2	Test methods for moving forces	

### Moving forces

<b>Application</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>Mean</b>
Starting forwards	113	87	95	93	100	97
Starting backwards	112	90	111	94	84	98
Driving forwards	32	51	47	47	34	42
Driving backwards	55	59	48	45	33	48

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## Testing of Model: ErGo Tilt 4000/5000

		Result
<b>23</b>	<b>Fixed APPHs</b>	
23.1	General	
23.2	Requirements	N/A
23.3	Shower seat (09 33 03)	
23.3.1	Description	N/A
23.3.2	Test methods for static strength, durability and impact for shower seats	N/A
<b>23.4</b>	<b>Bathing stretchers, shower tables and diaper changing tables (09 33 12)</b>	
23.4.1	Description	
23.4.2	Test methods for static strength and durability for bathing stretchers, shower tables and diaper changing tables	N/A
<b>23.5</b>	<b>Bath/shower chairs (without wheels), bath boards, stools, back supports and seats (09 33 03)</b>	
23.5.1	Description	
23.5.2	Test method for durability	N/A
<b>23.6</b>	<b>Raised toilet seats (09 12 18)</b>	
23.6.1	Description	
23.6.2	Requirements for static strength for raised toilet seats	N/A
23.6.3	Test methods for static strength and durability for raised toilet seats	N/A
<b>23.7</b>	<b>Hand rails, grab bars and handgrips (18 185 03 and 18 18 06)</b>	
23.7.1	Description	
23.7.2	Ergonomic principles for handrails, grab bars and handgrips	N/A
23.7.3	Test method for static strength and durability for handrails, grab bars and handgrips	N/A
<b>23.8</b>	<b>Removable grab rails and handgrips (18 18 10)</b>	
23.8.1	Description	
23.8.2	Ergonomic principles for removable grab rails and handgrips	N/A
23.8.3	Test methods for static strength and durability for removable grab rails and handgrips	N/A
<b>23.9</b>	<b>Hinged rails and arm supports (18 18 10)</b>	
23.9.1	Description	
23.9.2	General	N/A
23.9.3	Test method for static strength for hinged rails and arm supports	N/A
<b>23.10</b>	<b>Height-adjustable plinths and brackets (18 15 06)</b>	
23.10.1	Description	
23.10.2	Test method for static strength and durability for height-adjustable plinths and brackets	N/A
<b>24</b>	<b>Static APPHs</b>	
24.1	General	
24.2	Stability and strength tests for static APPHs	N/A
<b>24.3</b>	<b>Toilet seat inserts (non-fixed) (09 12 15)</b>	
23.3.1	Description	
23.3.2	Impact	N/A

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## Testing of Model: ErGo Tilt 4000/5000

		<b>Result</b>
<b>24.4</b>	<b>Toilet seats with built-in raising mechanisms to help standing up and sitting down (non-fixed) (09 12 21)</b>	
24.4.1	Description	
24.4.2	Durability	N/A
<b>24.5</b>	<b>Bath/shower chairs (without wheels), bath boards, stools, back supports and seats (09 33 03)</b>	
24.5.1	Description	
24.5.2	Materials	N/A
24.5.3	Stability	N/A
24.5.4	Stability tests for APPHs designed to be supported by the sides of a bathtub	N/A
24.5.5	Strength test of brackets	N/A
24.5.6	Friction test of bath board/seat	N/A
24.5.7	Static horizontal force test on handle	N/A
24.5.8	Static vertical force test of handle of bath and transfer boards	N/A
<b>25</b>	<b>Requirements for information supplied by the manufacturer</b>	
25.1	General	Passed
<b>25.2</b>	<b>Instructions for use</b>	
25.2.1	Pre-sale information	Passed
25.2.2	User information	Passed
25.2.3	Service information	Passed
25.3	Labelling	Passed
26	Packaging	N/T
27	Test report	

N/A –Not applicable

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## Test of Model: ErGo Tilt 4000/5000

### Photo



ErGo Tilt 4000



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